

METRIC FORMULAE

NOTE: These formulae are theoretical and an allowance for inefficiency in practice should be made. For example, for a 10% margin, multiply results by 1.1.

KILOWATTS $kW = \frac{BAR \times L / M}{600}$

 $kW = \frac{BAR \times CC / REV \times RPM}{600 \times 1000}$

 $kW = \frac{Nm \times RPM}{9550}$

PRESSURE BAR = $\frac{kW \times 600}{L/M}$

BAR = $\frac{\text{kW x } 600 \text{ x } 1000}{\text{CC / REV x RPM}}$

PUMP DISPLACEMENT CC/REV = $\frac{\text{kW x 600 x 1000}}{\text{BAR x RPM}}$

FLOW RATE L/M = $\frac{kW \times 600}{BAR}$

TORQUE Nm = $\frac{kW \times 9550}{RPM}$

Nm = $\frac{BAR \times CC / REV}{62.8}$

SPEED RPM = $\frac{kW \times 9550}{Nm}$

MOTOR DISPLACEMENT CC/REV = $\frac{\text{Nm x } 20 \text{ x } \pi}{\text{BAR}}$

Area of a circle = $\frac{\pi D^2}{4}$

Where $\pi = 3.1416$

D = Diameter

CYLINDER DISPLACEMENT = (PISTON AREA x STROKE x 2) - (ROD AREA x STROKE) (PUSH AND PULL)